

### EVALUATION OF HYDROGEN EXPLOSION HAZARDS: PHENOMENOLOGY AND POTENTIAL FOR FLAME ACCELERATION AND DDT

Sergey Dorofeev FM Global

Prepared for 4<sup>th</sup> European Summer School on Hydrogen Safety Porticcio, Corsica, France, 7-16 September, 2009



### Confined and unconfined explosions

#### Enclosure or duct



- Confined explosions
  - Internal loads
  - Pressure increase



- Unconfined explosions
- Semi-confined
  - External loads
  - Blast waves



### **Confined explosions**

- H<sub>2</sub> releases and transport of H<sub>2</sub>- mixtures represent significant safety problem
  - Tubes / ducts
    - Ventilation systems
    - Exhaust pipes
  - Production facilities
  - Tunnels



 Hydrogen: special attention because of high sensitivity to FA



#### Confined explosions - hazards

- Slow subsonic flames mild hazards to confining structures
- Fast flames (supersonic relative to a fixed observer) and detonations – serious hazard
- Possibility of FA to supersonic speeds limits implementation of mitigation techniques
  - explosion suppression
  - explosion venting





### Unconfined explosions (VCE)

- Release of hydrogen gas/liquid
- Mixing with air and formation of "Vapor Cloud"
- Ignition and flame propagation
- Generation of air blast wave
- The problem is to evaluate blast parameters (P, I) = f(R) and blast effects





### Unconfined explosions (VCE) – hazards

- Amplitudes of pressure waves generated by gaseous explosions depends on flame speed
- There are solutions for P(R), I(R) as a function of flame speed  $V_{\rm f}$ 
  - TNO multi-energy method (ME)
  - Baker-Strehlow-Tang (BST)
  - Kurchatov Institute (KI) method
- The problem is to define flame speed and explosion energy



#### P(R) for Various Flame Speeds



 $R^* = R/(E/p_0)^{1/3} - Sach's$  dimensionless distance



#### Why FA and DDT?

- Explosions almost universally start by ignition of a flame
  - electrical spark
  - hot surface
- Under certain conditions, flame can accelerate and undergo transition to detonation
- Collectively this process is referred to as deflagration-to-detonation transition (DDT)
- It is important to know critical conditions and resulting flame speeds  $\rightarrow$  loads



#### Understanding of FA and DDT

- Significant advances made in understanding of FA and DDT
  - High resolution Schlieren photography
  - Theoretical and advanced numerical studies
- Basic mechanisms are well understood
- Yet there are limitations in predictive simulations of these complex phenomena
- At present time, quantitative predictions typically rely on experiment based correlations



### Objective

- This lecture presents a framework for estimating potential explosion hazards in hydrogen mixtures
- Emphasis is placed on experimental correlations and analytical models
  - Basic physics
  - Simplified models
    - Accuracy within a factor of 2



#### Outline

- Few comments on basics of deflagrations and detonations
- Description of FA and DDT
- FA and flame propagation regimes
  - FA in smooth tubes
  - FA in ducts with obstacles
  - Effects of initial/boundary conditions on FA
  - FA in unconfined clouds
- Onset of detonations
- Summary of the framework
- Concluding remarks



#### Laminar flames

- Weak ignition results in LAMINAR FLAMES
- Propagation mechanism: diffusion of temperature and species
- Laminar burning velocity

$$S_L \propto \sqrt{\chi/\tau_r} << c_s$$

• Flame thickness



$$\delta = \frac{\rho_b \chi(T_b)}{\rho_u S_L} = \frac{\chi(T_b)}{\sigma S_L}$$



#### Flame instabilities

- Laminar flames are intrinsically unstable
- Hydrodynamic instability Landau-Darrieus
- Thermal-diffusive instability
  - $Le = \chi/D_L$
  - Le < 1 lean H2 flames





#### Instabilities and flame stretch

• Markstein: normal velocity of a curved flame,  $S_n$ , may be expressed as in terms of flame stretch,  $\alpha = 2S_n/R_f$ 

$$1 - \frac{S_n}{S_L} = \frac{L_b \alpha}{S_L} = Ma \frac{\delta}{S_L} \alpha$$

$$Ma = L_b / \delta$$





<sup>10%</sup> H<sub>2</sub>/air



### **Cellular flames**

#### Cellular flames in hydrogen mixtures



 $Le \approx 0.35$ 10%H2 in air



 $Le \approx 1.0$ 

10%H2+5%O2+85%Ar



 $Le \approx 3.8$ 

70%H2 in air



### More flame instabilities

- Acoustic-flame instabilities
- Kelvin-Helmholtz (K-H) shear instability
- Rayleigh-Taylor (R-T)
- Both K-H and R-T are triggered when flame is accelerated over an obstacle or through a vent
- Powerful mechanisms for ducts with obstacles



# Flame instabilities



64 m<sup>3</sup>





#### **Turbulent flames**

- Laminar flames in initially quiescent mixture become turbulent
  - Development of flame instabilities
  - Growth of turbulence in the flame-generated flow
- Preexisting turbulence







#### Scales of turbulence

- Flow instability results in the development of random oscillations superimposed on mean flow  $u = \overline{u} + u'$   $u \uparrow \bigwedge \bigwedge \bigwedge \bigwedge \bigwedge \bigwedge$
- r.m.s velocity  $\overline{u}' \equiv 0$



- Integral length and time scales  $L_T$ ,  $\tau_T$  size and turnover time of the largest eddies
- Kolmogorov length and time scales:  $I_K$ ,  $\tau_K$  size and turnover time of the smallest eddies
  - Viscous dissipation occurs at this scale



#### **Turbulent burning velocities**

•  $S_{T}$ : propagation speed of turbulent reaction  $S_{T}/S_{L}$ zone

$$\frac{S_T}{S_L} = a \cdot \left(\frac{u'}{S_L}\right)^{1/2} \left(\frac{L_T}{\delta}\right)^{1/6} Le^{-n}$$

- *n* is uncertain
  - *n* ≈ 1,
    *Le* = (0.5-1)
    Kido et al.

$$\frac{S_T}{S_L} = F\left(\frac{u'}{S_L}, \frac{L_T}{\delta}, Le, \beta, \sigma, n\right)$$



### Detonations



#### Structure of the front

- 1D detonation waves are unstable and transverse perturbations are formed
- Spacing between transverse waves detonation cell size  $\lambda$  is important parameter
- The smaller is  $\lambda$  the more reactive is the mixture





Smoked foil after  $CH_4$ /air detonation



#### **Basic studies of DDT**

- Early detonation studies (1900+) were in smooth tubes using weak ignition
  - Detonation wave produced at the end of the FA process
  - Flame run-up distance required to form detonation was considered mixture property
- Chapman and Wheeler (1926) were the first to place obstacles in smooth tube to promote FA
- Shchelkin roughened tube by wire coil helix (1940)



#### Explosion in the explosion

- Stroboscopic Schlieren photographs by Urtiew and Oppenheim (1966) – a milestone in the study of DDT phenomenon
- Photos showed initiation of detonation from local explosion within shock flame complex "explosion in the explosion"
- Simulations of Elaine Oran and colleagues!

### **DDT Phenomenology**



#### Detonation onset at flame front







# DDT Phenomenology



### Studies of DDT

- Processes of DDT have been studied in smooth tubes
  - in channels with repeated obstacles
  - photochemical systems
  - hot turbulent jets
  - shock-flame interactions
  - other experimental situations



#### Phases of DDT process

- Following Lee & Moen (1980) and Shepherd & Lee (1991), DDT is divided into two phases:
  - Creation of conditions for the onset of detonation by FA, vorticity production, formation of jets, and mixing of products and reactants;
  - 2. Actual formation of detonation itself or the onset of detonation



#### Phases of DDT process

- Following Lee & Moen (1980) and Shepherd & Lee (1991), DDT is divided into two phases:
  - . Creation of conditions for the onset of detonation by FA, vorticity production, formation of jets, and mixing of products and reactants;
  - 2. Actual formation of detonation itself or the onset of detonation



#### Mechanisms

- Different from tubes with obstacles
- Boundary layer plays an important role
- Thickness ∆ of b.l. at flame positions increases during FA





#### Flame shapes in smooth tubes



#### Shadow photos of Kuznetsov, et al.



#### Run-up distances in smooth tubes

- Substantial experimental data accumulated on X<sub>DDT</sub>
- Ambiguous data on the D<sub>CJ</sub> effect of tube diameter and detonation cell size
- Different mechanisms
  - Flame acceleration
  - Onset of detonation





#### Run-up distances X<sub>s</sub>

- We focus on run-up distances to supersonic flames in relatively smooth tubes
- An approximate analytical model to be described, which is based on the following ideas
  - Relate flame shape / burning velocity evolution and the flame speed
  - Describe boundary layer thickness ahead of an accelerated flame



### X<sub>s</sub> in smooth tubes

- Mass balance
- $V \frac{\pi D^2}{4} = \alpha S_T \pi D \Delta (\sigma 1) \left(\frac{\Delta}{D}\right)^m$ Burning velocity  $S_T$  $\frac{S_T}{S_T} = \varphi \left(\frac{u'}{S_T}\right)^{1/2} \left(\frac{L_T}{\delta}\right)^{1/6}$
- Boundary layer thickness

$$C\frac{X}{\Delta} = \frac{1}{\kappa} \ln\left(\frac{\Delta}{d}\right) + K$$

•  $X_{s}: V+S_{T} = C_{sp}$ 



Two unknown parameters: *m* and  $\beta$ 



#### **Experimental data**

- Data with V(X)
  - Kuznetsov et al., 1999, 2003, 2005
  - Lindstedt and Michels 1989
- BR: 0.002 0.1
- S<sub>L</sub>: 0.6 11 m/s
- *C<sub>sp</sub>:* 790 -1890 m/s
- D: 0.015 0.5 m
- X<sub>S</sub>/D: 10 80



#### Correlation of model and experimental data





#### Run-up distances as a function of D



- $X_S/D$  slightly decreases with D for given BR
- Large  $X_S/D$  for  $C_3H_8$  and  $CH_4$  no data on  $X_S \& X_{DDT}$  in smooth tubes
# FA in smooth tubes



#### Run-up distances in "turbulent mixtures"



- Only X<sub>S</sub>/D-data with initial turbulence for C<sub>3</sub>H<sub>8</sub> & CH<sub>4</sub>
- Correlate with effective  $S_L$ :  $S_{Leff} = 2.5S_L$



#### Flame evolution in channels with obstacles



10% H2-air. Shadow photos of Matsukov, et al.



Two effects responsible for FA

- Flame surface increase
  - Flame speed relative to fixed observer:  $V_f = S_L \sigma$ (Flame area)/(Flow cross-section) > 10S<sub>L</sub>
- Turbulence generated in the flow ahead of the flame affect the burning velocity  $S_T$ 
  - Increase of burning velocity  $S_T/S_L$  up to about 10 to 20
- Total increase of flame speed relative to fixed observer: V<sub>f</sub> > 100S<sub>L</sub>

FA – Feedback mechanism Volume expansion Flow ahead of the flame Turbulence + instabilities Enhanced combustion More expansion –



#### Weak and strong FA

- Weak FA results in slow unstable turbulent flame regimes
- Strong FA leads to fast flames propagating with supersonic speed relative to a fixed observer



#### Flame structure – weak FA





#### Flame structure – *strong* FA





#### Flame speeds as a function of distance



44



#### Criteria for strong/weak FA

# Effect of expansion ratio $H_2$ -air at normal T, p



# FM

#### Criteria for strong/weak FA

Effect of Markstein number



Increase of burning velocity with stretch



#### Criteria for strong/weak FA

Effect of Zeldovich number,  $\beta$ 













#### Criteria for strong/weak FA

Quenching of the largest (=ALL) mixed eddies :



Experiment

# $\frac{\sigma^2 \beta^2 (\beta/2-1)^n e^{1-\beta/2}}{6Le^n \Gamma_{n+1} \kappa} = 1$

#### Only mixture properties





#### Run-up distances X<sub>s</sub>

- Flame shape is given by obstacle field
- Burning velocity  $S_T$  is constant and equal to its max value  $S_T \approx 10S_L$
- X<sub>S</sub> is the distance where flame speed approaches C<sub>sp</sub>
- $X_S \propto D$  for given mixture, BR, and initial T, p

Turbulent flame brush R  $\frac{X_s}{R} \frac{10S_L(\sigma-1)}{c_{sp}} \approx a \frac{1-BR}{1+b \cdot BR}$ 

Data: SL: 0.1–1.5 m/s C<sub>sp</sub>: 640–1900 m/s



#### Run-up distances as a function of BR



- $X_S/D$  decreases with BR for given D
- FA is strongly promoted by obstructions



#### Run-up distances versus tube roughness, d



- X<sub>S</sub>/D slightly decreases with D
- At sufficiently large d (so that BR>0.1)  $X_S/D$  drops



#### Run-up distances for various D



- Smooth tubes: X<sub>S</sub>/D slightly decreases with D
- Obstructed tubes (BR>0.3): X<sub>s</sub>/D independent of D



#### Effect of mixture composition



 Decrease of the H2 from 30 to 12% leads to the increase of the run-up distances by a factor of 5



#### Effect of T and P on run-up distances



- Initial T and p affect  $S_L$ ,  $C_{sp}$ , and  $\sigma$
- Changes are specific to particular mixture

# FM<sup>610881</sup>

#### Flame speeds

- Pressure effect of a gas explosion essentially depends on the maximum flame speed
- Congested and free clouds are of interest
- Flame speed increases due to:
  - Increase of the flame area in an obstacle field
  - Increase of the turbulent burning velocity during flame propagation

$$V_f = \sigma S_T \frac{A_f}{A_R}$$



#### Model for flame speeds

• Flame area – flame folding due to obstacles



b

•  $S_T - Bradley's$  correlation

$$V_f = a^2 b \,\sigma(\sigma - 1) S_L \left( 1 + \frac{4}{3} \frac{\sigma y}{x} \frac{R^{\alpha}}{(\sigma x)^{\alpha}} \right)^2 \left( \frac{R}{\delta} \right)^{1/3}$$

# FMElabal

#### Flame Speeds: Data

 Range of data used for evaluation of unknown parameters





#### Flame Speeds: Model Calibration



#### Link to blast parameters

- KI method (published in 1996)
- Dimensionless *P*\* and *I*\* are functions of flame speed, *V<sub>f</sub>*, and *R*\*

$$P^{*} = \min(P_{1}^{*}, P_{2}^{*}) \qquad I^{*} = \min(I_{1}^{*}, I_{2}^{*})$$

$$P_{1}^{*} = 0.34/(R^{*})^{4/3} + 0.062/(R^{*})^{2} + 0.0033/(R^{*})^{3}$$

$$I_{1}^{*} = 0.0353/(R^{*})^{0.968}$$

$$P_{2}^{*} = \frac{V_{f}^{2}}{c_{0}^{2}} \frac{\sigma - 1}{\sigma} (0.83/R^{*} - 0.14/(R^{*})^{2})$$

$$I_{2}^{*} = \frac{V_{f}}{c_{0}} \frac{\sigma - 1}{\sigma} \left(1 - 0.4 \frac{V_{f}}{c_{0}} \frac{\sigma - 1}{\sigma}\right) (0.06/R^{*} + 0.04/(R^{*})^{2} - 0.0025/(R^{*})^{3})$$



#### P(R) for Various Flame Speeds



 $R^* = R/(E/p_0)^{1/3} - Sach's$  dimensionless distance



#### Validation - example

 MERGE data – heavy congestion and IST data – unconfined H<sub>2</sub>/air (R=10m)





#### Flame speeds -examples

 Stoichiometric mixtures and medium congestion y/x = 0.33 and x = 1 m





#### Nonuniform cloud – 'worst case'

- Variable concentration
- Maximum concentration in the center, C<sub>max</sub>
- 'Worst case': maximum flame speed parameter  $<\gamma>=<\sigma(\sigma-1)S_L>$ , averaged between UFL and LFL
- Properties of 'worst case':
  - Flame speed is a fraction of max,
  - Energy is a fraction of total chemical energy

FL

max

UFL



#### Flame speeds - examples

 'Worst case' clouds and medium congestion y/x = 0.33 and x = 1 m





#### High pressure releases of H<sub>2</sub>

- Total amount of H<sub>2</sub> near the source is limited by buoyancy
- Maximum mass of H<sub>2</sub> near release can be estimated as
  - Engineering correlation for release rate  $m' = KC_d A_r \sqrt{2\rho_v P_v}$
  - Release time  $t^*$  is time for buoyant displacement of cloud with  $C_{LFL}$ =0.04 to be equal to size of cloud with  $C=C_{LFL}$ .

$$t^* = \xi \left(\frac{m'}{C_{LFL}\rho_{H2}}\right)^{1/3} \left(\frac{\rho_{air} - \rho_{cloud}}{\rho_{cloud}}\frac{g}{2}\right)^{1/3}$$



#### High pressure releases of H<sub>2</sub>

• Estimate of maximum mass of H<sub>2</sub> near the source



Release orifice d > 10mm and high P are necessary for H<sub>2</sub> clouds with m >10 kg and flame speeds > 80 – 100 m/s



#### Phases of DDT process

- Following Lee & Moen (1980) and Shepherd & Lee (1991), DDT is divided into two phases:
  - Creation of conditions for the onset of detonation by FA, vorticity production, formation of jets, and mixing of products and reactants;
  - 2. Actual formation of detonation itself or *the onset of detonation*



#### Types of detonation onset phenomena

- The key is to create conditions of localized explosion somewhere in the mixture
- Two types of detonation onset phenomena:
  - 1. Detonation initiation from shock reflection or focusing
  - 2. Onset of detonation caused by instabilities and mixing processes
    - instabilities near the flame front
    - explosion of a quenched pocket of mixture
    - P and T fluctuations in the flow and boundary layer

69



#### Shock induced detonation initiation

 Onset of detonation resulting from Mach reflection of lead shock of fast deflagration





#### Onset of detonation caused by instabilities

 Onset of detonation triggered by interactions of pressure waves, flame, and boundary layer





#### Underlying mechanism

- Seemingly unrelated phenomena may be controlled by a single underlying mechanism
  - Shock Wave Amplification by Coherent Energy Release (SWACER)



Zeldovich et al. theory 1970 Lee et al. experiments and SWACER concept 1978
# **Onset of Detonations**

#### Requirements

- 1. Conditions for localized autoignition should be created
- 2. Gradient of induction time should provide coupling of chemistry and gasdynamics to create explosion wave
- 3. This wave should survive propagating thorough gradient of induction time and adjust itself to the chemical length scale of ambient mixture
  - 1 and 2 require sufficiently high flame speed ( $\sim c_{sp}$ )
  - 3 requires sufficiently large size of sensitized region (~10 $\lambda$ )





### Onset of D in smooth tubes

#### **Necessary conditions**

- Flame should reach a speed of about c<sub>sp</sub>
  - See FA correlations
- Min. scale requirement related to the tube size
  - Tube diameter should be greater than the detonation cell width  $D > \lambda$  (Peraldi et al.)
  - Kogarko & Zeldovich, and Lindstedt et al., argued that  $D > \lambda/\pi$  should be used
  - Most conservative  $D > \lambda/\pi$  preferable for applications

### Onset of D in smooth tubes

#### Example

- Stoichiometric  $H_2$ -air, roughness=0.1mm,  $\lambda$ =10mm
  - DDT possible with D=10 cm at X > Xs ≈ 4.5 m
  - Onset of D impossible with D < 3mm ( $D > \lambda/\pi$ )



#### Necessary conditions: $d/\lambda$

- Flame should reach a speed of about c<sub>sp</sub>
- Scale requirement related to tube size
  - Size of unobstructed passage  $d/\lambda > 1$
  - d/\u03c6 increases with decrease of obstacle spacing and with increase of BR
  - Variations of critical d/λ can be quite large, from 0.8 to 5.1 for BR from 0.3 to 0.6

#### Necessary conditions: $L/\lambda$

- Scale requirement related to possible macroscopic size of the sensitized mixture or characteristic mixture size *L* 
  - For a channel or room with obstacles the characteristic size L is given by

$$L = \frac{(H+S)/2}{1-d/H}$$



#### L/2-criterion

 L/λ>7 correlation for predicting DO is applicable over wide range of scales



#### Example

- Stoichiometric  $H_2$ -air,  $\lambda$ =10 mm
  - DDT possible with D=10 cm, BR=0.3 at X > Xs ≈ 0.4m
  - Onset of D impossible with D = 1cm, BR = 0.6 (L<7 $\lambda$ )



#### **Congested areas**

- There are several observations of onset of detonations
  - DO was observed as soon as flame speed reached a value of about 700±200 m/s
  - With stoichiometric H2-air DDT observed in cloud containing 4 g of H2





#### No obstructions

- No convincing observations of DO under truly unconfined conditions
  - Turbulent jet initiation
  - Sensitive mixtures in envelopes
    - Shchelkin 22% C2H2 +78%O2 in 420mm rubber sphere – DO at 50 mm
    - Gostintsev et al. no transition, same mixture, rubber sphere 600mm

#### Nearly unconfined DDT

 Shchelkin 22% C2H2 +78%O2 in 420mm rubber sphere – DO at 50 mm



#### **Turbulent jet initiation**

• Critical conditions:  $D_{jet} \ge (14-24)\lambda$ 





Detonation of H2-air initiated by hot turbulent jet <sup>215 m<sup>3</sup></sup> of combustion products

# Summary



#### Evaluation of potential for FA and DDT

- 1. In order for FA to be *strong*, a sufficiently large expansion ratio  $\sigma = \rho_u / \rho_b > \sigma^*$  is necessary
  - $\sigma^*$  depends on the mixture composition and initial T and P
- 2. Even if  $\sigma > \sigma^*$ , tube diameter should be > 10<sup>2</sup> laminar flame thickness ( $\delta$ )
- 3. If strong FA is possible ( $\sigma > \sigma^*$ ,  $D > 10^2\delta$ ), a sufficiently large run-up distance  $X_s$  is necessary for actual development of supersonic combustion regimes

$$V_{flame} = f(R) \le C_{sp}$$

### Summary



- 4. If supersonic regime is developed, detonation may only occur if the size of a duct or mixture volume is sufficiently large compared to  $\lambda$ 
  - $D \ge \lambda/\pi$ , where *D* is the internal diameter of a smooth tube
  - $d \ge \lambda$ , where *d* is the transverse dimension of the unobstructed passage in a channel with obstacles
  - $L \ge 7\lambda$ , where L is a more general characteristic size defined for rooms or channels
  - $D_{jet} \ge (14-24)\lambda$ , where  $D_{jet}$  refers to the exit diameter of the jet

Detonation is possible

## **Concluding Remarks 1**



- There are many spatial and temporal physical scales involved in FA and detonation
- These scales are given by chemistry, turbulence, and confinement
- The interplay of these scales control major features and thresholds,
  - Onset of instabilities & flame structure,
  - Onset & structure of detonations
- Wide range of the scales makes it difficult to resolve all the phenomena from first principles
- However, it is the comparison of scales that give us a way to approach practical problems

### Concluding Remarks 2



- Critical conditions for strong FA and the onset of detonation are formulated as *necessary criteria*
- Uncertainties are related to
  - Critical values of mixture expansion ratio,
  - Detonation cell size data
  - Laminar burning velocity and flame thickness
  - Effect of the Lewis number
  - Issues in respect to changes of thermodynamic state of unburned mixture during FA, which can change the critical conditions for DDT
- All should be taken into account in practical applications



### Questions?

### Deflagrations



#### Laminar flames - one step reaction

- Laminar burning velocity
- Zeldovich number
- Flame thickness



 $\beta = \frac{E_a(T_b - T_u)}{RT_c^2}$ 

 $\delta = \frac{v}{S_L}$  $\delta = \frac{\rho_b \chi(T_b)}{\rho_u S_L} = \frac{\chi(T_b)}{\sigma S_L}$ 



#### Markstein number

- Stretch may be created by both flame curvature ( $\alpha_c$ ) and strain rate ( $\alpha_s$ )  $S_L - S_n = Ma_c \delta \alpha_c + Ma_s \delta \alpha_s$
- Flames with negative *Ma*, such as lean H<sub>2</sub>-air mixtures, are known to be extremely unstable
- For β >> 1, parameter β(Le 1) defines the value and the sign of Ma

$$Ma_b = \frac{\sigma}{\sigma - 1} \left( \ln \sigma + \frac{\beta(Le - 1)}{2(\sigma - 1)} \cdot \int_0^{\sigma - 1} (\sigma - 1) \frac{1 + x}{x} dx \right)$$

### Deflagrations



Ka>1





PLIF images of flame structure for various regimes – U-Munich

#### Detonations



#### **Chapman Jouguet Detonation**

